

Figure 1

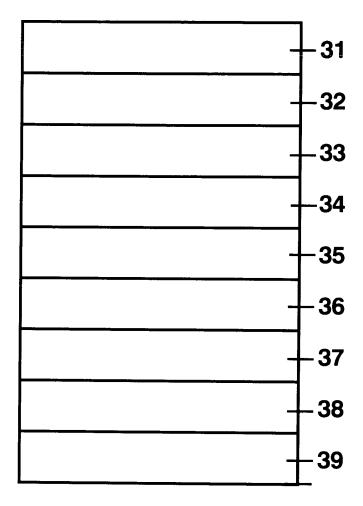


Figure 2

Figure 3: Cold Filled, Stored at 38 °F Days after Filling Comparison Sample 2 Comparison Sample 1 ← Invention

% Vitamin C Retained

Vitamin C (% Retained) Cold Filled, Stored at 73 °F Days from Filling Figure 4: Comparison Sample 2 ← Invention Comparison Sample 1